



Career Development to be a Multi-National and Multi-Disciplinary Engineer

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A. General Introduction

1 General Introduction

➤ Training: (1971-2005)

- Ph.D. on Metal Forming (Germany), Dissertation as a book
- Software Engineer (30 classes: B.S. M.S. Certification, 10 each)
- 4 languages (3+1), 3 countries' experience
- Work: Mechanical, Metallurgical, Electronic

➤ Life & Progress

- Three turning points: College, Germany/Ph.D., US/Training
- Factors for Progress: Luck, Strategy, Self-Training
- Luck: Wrong decisions for all three crossroads; forced to the right track

A. General Introduction

2 Current Development Focus

- **Consulting, Web-based Services**
- **Level 2 Model for Rolling Process**
 - Rolling process models + Draft schedule
- **Level 3 Model**
 - Production scheduling & Related models
- **Roll Pass Software**
 - Flat, Wire Rod, Bar & Section

B. Self-Training Methodology

1 Strategy

- **Decide what to focus on and what to put aside**
 - **Successful example: got scholarship to study in Germany**
 - **Focused on core classes and English; put aside computer classes**

- **Plan 3 to 5 years ahead**
 - **Example: came to USA by keeping spoken English**

- **Turn what needed to do into the hobby**
 - **The most important part of all**
 - **Three stages in Interest: Fresh, Boring, Interesting**
 - **Three stages of progress: Fast, slow, fast**

B. Self-Training Methodology

2 Method

➤ **Example 1: Foreign language**

- Use cards to memorize 500 words a day
- Read paragraphs with 10-20 new words each
- Me: Collected credits from classes of English major

➤ **Example 2: Computer**

- Was my weakness
- Tight combination of the real projects and class attendance
- Run hundreds to thousands of examples (downloaded online)
- May Use cards to strengthen syntaxes

C. Career Training Examples

1 Classes I Completed for Engineering

- **Mechanical Engineering (396 hours)**
- **Metallurgical and Materials Engineering (372 hours)**
- **Electrical Engineering & Electrics (135 hours)**
- **Metal Forming Fundamentals (347 hours)**
- **Rolling Mill Technology (314 hours)**

C. Career Training Examples

3 Training Completed for Software Engineering

- **Five years in a German Computer Lab**
 - Ph.D. study on computer simulation of steel section rolling
- **C/C++/MFC/VB Classes + Roll Pass Software Development**
 - Motive: Roll pass software by using my rolling process models
 - Time: 1998-1999 (after completion of my rolling process models)
- **Three years as Level 2 Software Engineer + Evening Classes**
 - Developed EAF Level 2, LMF Level 2 and Caster Level 2
 - Trainings on Oracle, MCSE, Network, Shop computer HW & SW ...
- **Ms .Net Certification Trainings + Development of metalpass.com**
 - All classes for: MCAD for Windows Application
 - All classes for: MCAD for Web Application
 - All classes for: MCDBA (Microsoft Certified Database Administrator)

D. Work Result Examples

1 Steel Rolling Empirical Models I Established

Totally over 100 models:

- **Metal Flow**
- **Force, Torque, Power**
- **Roll, Stand, Mill**
- **Temperature, Heat Transfer**
- **Microstructure, Finish Properties**

D. Work Result Examples

2 Steel Rolling Numerical Models I Established

➤ FEM Model

- FEM: Finite Element Method
- Models for Flat rolling, Angle steel rolling, I-Beam Rolling, etc.
- Model for Wire rod rolling, for deformation and microstructure

➤ FDM Model

- FDM: Finite Differential Method
- Determined temperature profile over the rolling, water cooling, air cooling
- Web-based program in www.metalpass.com/cool

D. Work Result Examples

3 108 Mill Related Projects

➤ Mill Level 2	<ul style="list-style-type: none">▪ Development (17)▪ Support (5)
➤ Mill Development	<ul style="list-style-type: none">▪ Application (14)▪ Rolling and Roll Pass (9)
➤ Process Modeling	<ul style="list-style-type: none">▪ Numerical (9)▪ Empirical (28)
➤ Mill Improvement	<ul style="list-style-type: none">▪ Mechanical Properties (4)▪ Productivity (4)▪ Shape and Yield (4)
➤ Web & Resource	<ul style="list-style-type: none">▪ Web & Resource (14)

Available in metapass.com/consulting (18-page doc. per request)

D. Work Result Examples

4 Collected Resources in metalpass.com

- **About 40,000 pages**
- **Web-based Software**
 - Nearly 20 web-based programs
- **Largest Databases in Metal/Steel Industry**
 - Material data: flow stress models (2000), high-temp. properties, ...
 - Metal Directory (50,000), Metal Patents, Software database (2000), ...
 - Metal Dictionaries: Tech terms (11,000), Translation (4,500 in 5 lang.)
- **Technical articles**
 - About 30 categories and dozens articles each

D. Work Result Examples

5 Development on Next-Generation Level 2 System

- **Metallurgical + Mechanical/Thermal**
 - Full metallurgical models + today's mechanical/thermal models
- **Intelligent Learning with Hybrid Solution**
 - Empirical models + Neural network + Expert system as guideline
- **Advanced Software Engineering**
 - Uninterrupted upgrade, Object-oriented design, SOA



Thank You

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